

## **IN THE CLAIMS**

What is claimed is:

- 1           1.     A slurry comprising:  
2                     an abrasive; and  
3                     periodic acid, wherein the pH of the slurry is between about 4 to about
- 4           2.     The slurry of claim 1 further comprising a corrosion inhibitor.
- 1           3.     The slurry of claim 2 wherein the corrosion inhibitor comprises 1-  
2                     benzotriazole (BTA).
- 1           4.     The slurry of claim 1 further comprising a buffer system comprising  
2                     an organic acid and a salt of the organic acid.
- 1           5.     The slurry of claim 4 wherein the organic acid is selected from the  
2                     group comprising citric acid, acetic acid, carbonic acid, oxalic acid and  
3                     ascorbic acid.

- 1           6.     The slurry of claim 1 wherein the salt of the organic acid is selected  
2           form the group comprising potassium citrate, potassium acetate, potassium  
3           bicarbonate, potassium oxalate and potassium ascorbate.
- 1           7.     The slurry of claim 1 wherein the periodic acid comprises a molar  
2           concentration from about 0.005M to about 0.05M.
- 1           8.     The slurry of claim 1 wherein the abrasive is selected from the group  
2           comprising silica, alumina, zirconia and ceria.
- 1           9.     The slurry of claim 1 further comprising a surfactant.
- 1           10.    The slurry of claim 9 wherein the surfactant is selected from the group  
2           comprising cetyl trimethyl ammonium hydroxide (CTAOH).
- 1           11.    A method of forming a microelectronic structure comprising:  
2                    providing a substrate comprising a barrier layer disposed on an  
3                    adhesion layer, wherein the adhesion layer is disposed within a  
4                    recess and on a first surface of a substrate; and  
5                    removing the barrier layer from the adhesion layer with a slurry  
6                    comprising periodic acid and a pH from about 4 to about 8.

1        12.    The method of claim 11 wherein providing a substrate comprising a  
2        barrier layer comprises providing a substrate comprising a material selected  
3        from the group comprising ruthenium oxide, ruthenium, rhenium, rhodium,  
4        palladium, silver, osmium, iridium, platinum, and gold and combinations  
5        thereof.

1        13.    The method of claim 11 wherein removing the barrier layer from the  
2        adhesion layer with a slurry comprising periodic acid and a pH from about 4  
3        to about 8 comprises removing the barrier layer from the adhesion layer with  
4        a slurry comprising periodic acid at a molar concentration from about 0.01M  
5        to about .06M, and a pH from about 4 to about 8.

1        14.    The method of claim 13 wherein removing the barrier layer from the  
2        adhesion layer with a slurry comprises removing a ruthenium oxide layer  
3        from the adhesion layer with a slurry at a removal rate of about 900  
4        angstroms per minute to about 1500 angstroms per minute.

1        15.    The method of claim 11 wherein providing a substrate comprising a  
2        barrier layer disposed on an adhesion layer, wherein the adhesion layer is  
3        disposed within a recess and on a first surface of a substrate comprises  
4        providing a substrate comprising a metal layer disposed on a barrier layer  
5        that is disposed on an adhesion layer, wherein the adhesion layer is

6 disposed within a recess and on a first surface of a substrate.

1 16. The method of claim 15 wherein removing the metal layer from the  
2 barrier layer comprises removing a copper layer from the barrier layer.

1 17. The method of claim 16 further comprising removing the copper layer  
2 from the barrier layer with a slurry at a removal rate of about 250 angstroms  
3 per minute to about 800 angstroms per minute.

1 18. The method of claim 11 wherein removing the barrier layer from the  
2 adhesion layer with a slurry comprising periodic acid and a pH from about 4  
3 to about 8 comprises removing the metal layer from the adhesion layer with  
4 a slurry comprising periodic acid at a molar concentration from about 0.004M  
5 to about .006M, and a pH from about 4 to about 8.

1 19. The method of claim 18 wherein removing the barrier layer from the  
2 adhesion layer with a slurry comprises removing a ruthenium layer from the  
3 adhesion layer with a slurry at a removal rate of at least about 1000  
4 angstroms per minute.

20. The method of claim 11 wherein providing a substrate comprising a  
barrier layer disposed on an adhesion layer, comprises providing a substrate

comprising a barrier layer disposed on a material selected from the group consisting of titanium, titanium nitride, tantalum, tantalum nitride and combinations thereof.

1        21.    A method of forming a microelectronic structure comprising:  
2                    providing a substrate comprising a recess wherein a work  
3                    function layer is disposed within the recess and on a first surface of  
4                    the recess, and wherein a fill metal layer is disposed on the work  
5                    function layer; and  
6                    forming a metal gate electrode by:  
7                    removing the fill metal layer until the underlying work  
8                    function layer is exposed by utilizing a slurry comprising  
9                    periodic acid at a pH from about 4 to about 8; and  
10                   removing the work function layer from the first surface of  
11                   the recess with the slurry.

1        22.    The method of claim 21 wherein removing the fill metal layer  
2                   comprises removing the fill metal layer by utilizing chemical mechanical  
3                   polishing.

1        23.    The method of claim 21 wherein removing the work function layer  
2        comprises removing the work function layer utilizing chemical mechanical  
3        polishing.

1        24.    The method of claim 21 wherein providing a substrate comprising a  
2        recess wherein a work function layer is disposed within the recess comprises  
3        providing a substrate comprising a recess wherein a work function layer  
4        selected from the group comprising ruthenium, ruthenium oxide, titanium  
5        nitride, titanium, aluminum, titanium carbide, aluminum nitride, and  
6        combinations thereof is disposed within the recess.

7        25.    The method of claim 21 wherein providing a substrate comprising a  
8        recess wherein a work function layer is disposed within the recess and on a  
9        first surface of the recess comprises providing a substrate comprising a  
10       recess wherein a work function layer includes a sufficient amount of an  
11       impurity to shift the work function of the work function layer by at least about  
12       0.1 eV.

1        26.    The method of claim 25 wherein providing a substrate comprising a  
2        recess wherein a work function layer includes a sufficient amount of an  
3        impurity comprises providing a substrate comprising a recess wherein a work  
4        function layer includes a sufficient amount of an impurity selected from the

5 group consisting of a lanthanide metal, an alkali metal, an alkaline earth  
6 metal, scandium, zirconium, hafnium, aluminum, titanium, tantalum, niobium,  
7 tungsten, nitrogen, chlorine, oxygen, fluorine, and bromine.

1 27. The method of claim 21 wherein the metal fill layer is selected from  
2 the group consisting of copper, titanium, titanium nitride, tungsten and  
3 combinations thereof .

1 28. The method of claim 21 wherein removing the work function  
2 comprises removing the work function layer by utilizing a slurry comprising  
3 periodic acid at a pH from about 4 to about 8 at a molar concentration from  
4 about 0.01M to about .06M.

1 29. The method of claim 28 wherein removing the work function layer  
2 comprises removing a ruthenium layer at a removal rate of about 900  
3 angstroms per minute to about 1500 angstroms per minute.

4 30. The method of claim 28 wherein removing the work function layer  
5 comprises removing a titanium nitride, aluminum nitride layer at a removal  
6 rate of about 500 angstroms per minute to about 700 angstroms per minute.

1 31. The method of claim 28 wherein removing the work function layer

2 comprises removing a titanium aluminum layer at a removal rate of about  
3 150 angstroms per minute to about 350 angstroms per minute.

1 32. A metal gate structure comprising:  
2 a dielectric layer;  
3 a work function layer, wherein the work function layer includes a  
4 sufficient amount of an impurity to shift the workfunction of the work function  
5 layer by at least about 0.1 eV; and  
6 a metal fill layer comprising copper.

1 33. The structure of claim 32 wherein the work function  
2 layer comprises ruthenium, titanium nitride, titanium, aluminum, titanium  
3 carbide, aluminum nitride, and combinations thereof.

1 34. The structure of claim 32 wherein the impurity is selected from the  
2 group consisting of a lanthanide metal, an alkali metal, an alkaline earth  
3 metal, scandium, zirconium, hafnium, aluminum, titanium, tantalum, niobium,  
4 tungsten, nitrogen, chlorine, oxygen, fluorine, and bromine.

1 35. The structure of claim 32 wherein the dielectric layer comprises a high  
2 k dielectric layer selected from the group consisting of hafnium oxide,  
3 hafnium silicon oxide, lanthanum oxide, zirconium oxide, zirconium silicon



4 oxide, titanium oxide, tantalum oxide, barium strontium titanium oxide,  
5 barium titanium oxide, strontium titanium oxide, yttrium oxide, aluminum  
6 oxide, lead scandium tantalum oxide, and lead zinc niobate.

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